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REASON FOR UPDATE: Owner change and reviewed to bring in line with current

practice

ASSOCIATED DOCUMENTS: FMP Ref: FMP 23 QPD Ref: QPD 05

OPI Ref: OPI 05, OPI 06

1. PURPOSE

1.1 To provide a documented process for profile cutting.

2. SCOPE

2.1 This document applies to all those involved in profile cutting.

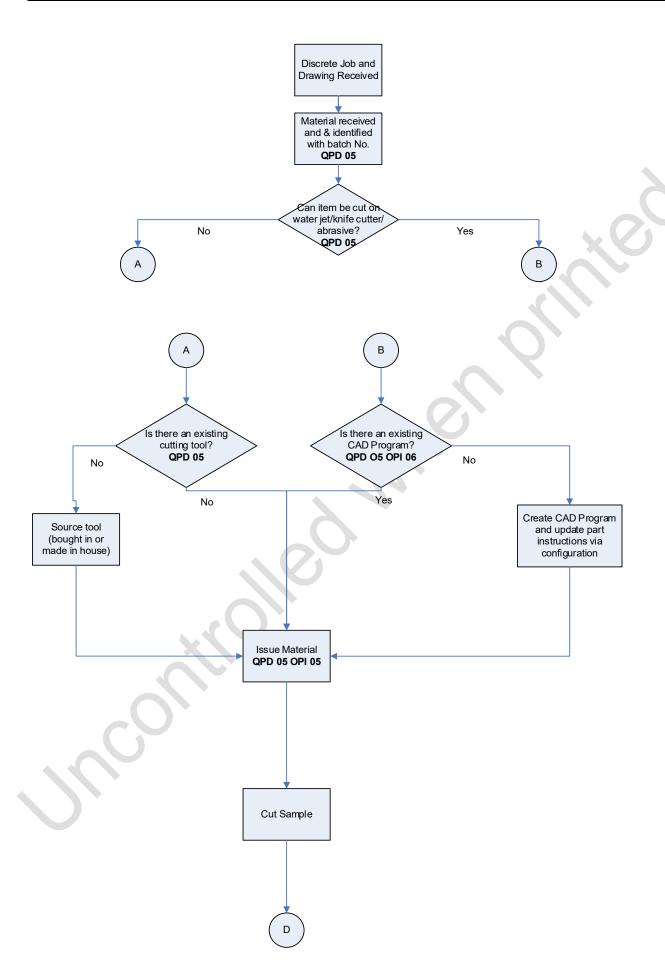
3. **RESPONSIBILITY**

3.1 The Unit 4 Shift Manager is responsible for updating and communicating the details within this procedure.

4. PROCESS

4.1 See flow chart on following pages.

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